

Technical Data Sheet



ALTECH ABS A 1000/106 BL1249-05LS

Base Polymer	Acrylonitrile/Butadiene/Styrene/Copolymer
Filler/Additive System	Laser sensitive additive
Colour	blue
Special Features	easy flow,processing stabilised,injection moulding grade,laser etchable (light etching)
Market Segment	electrical and electronic,various,building and construction
Application Area	domestic appliances,injection moulded parts
Typical Applications	various,housings,functional components

Pre-Drying Conditions	80 °C in an air circulating dryer for 3-6 h 80 °C in a dry air (dessiccant) dryer for 2-4 h dependant on moisture content max. moisture content <0,20 %
Processing Injection Moulding	melt temperature 200-240 °C mould temperature 50-80 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2400	MPa	ISO 178
Flexural Stress (3.5% Strain)	64	MPa	ISO 178
Tensile Modulus	2400	MPa	ISO 527
Tensile Stress at Yield	42	MPa	ISO 527
Tensile Elongation at Yield	2.2	%	ISO 527
Tensile Elongation at Break	20	%	ISO 527
Impact Strength (Charpy, 23°C)	75	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	65	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	14	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	5	kJ/m ²	ISO 179/1eA
Ball Indentation Hardness H358/30	102	MPa	ISO 2039-1
Thermal Properties			
Vicat B50	94	°C	ISO 306
HDT / A (1,8 MPa)	81	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	30	cm ³ /10min	ISO 1133
MVR temperature	220	°C	-
MVR load	10	kg	-
Shrinkage (24h)	0.4 - 0.7	%	ISO 294-4
Physical Properties			
Density	1060	kg/m ³	ISO 1183